

COMMERCIAL ENTRANCE DOORS – PRODUCT SPECIFICATION

COMMERCIAL ENTRANCE DOORS

Commercial Entrance Doors are designed for use as standalone units or in conjunction with the ground floor framing system. Doors can be pivoted or hinged and are suitable for general traffic areas. The twin brush seal, wool pile weather stripping together with an extensive suite of profiles, covers the majority of entrance door requirements.

Materials:

- Aluminium profiles are extruded from alloy 6060/6063 T6 complying with the recommendations of SS EN 755 1-9

Finishes:

- Mill finish
- Etched and anodised to SS 3987: 1991 (01062007) - Silver AA25 or colours on request
- Polyester Powder coat paint to SS EN 12206-12004. See separate list for standard colour range available.

Construction:

- Concealed extruded aluminium mechanical corner jointing cleats and mid rail brackets are used.
- M10 plated mild steel threaded tie rods are used with locking nuts in the top and bottom rails to ensure further rigidity

Hardware:

- Door hardware is available to construct and operate pivot doors with or without finger-guard door jamb stiles, rebated open in or open out doors, manual sliding doors. Automatic doors require bespoke operating gear supplied and commissioned by specialist contractors.

Viva G&S Ltd supply as standard:

- Hook bolt & bar bolt dead locks & relevant face plates and armour strikes
- Latch locks & relevant face plates, standard strikes or electric strikes
- Round or profile cylinders to suit above - key variations possible, thumb-turn options
- Push bar exit devices - concealed rod, face fitted rod or push paddle types
- Concealed overhead closer - end or side load, face fitted closer
- Letter plates,
- Pad and tubular handles, flush pulls,
- Flush bolts,
- Door rollers & track,
- Other hardware options can be obtained on request

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Glass, Glazing and InfilPanels:

- Doors can be supplied with tamper-proof external glazing beads for security. The system is designed to accept glass of 6mm, 6.4mm, 7.5mm, 8.8mm and 10.8mm.
- In addition the double glaze beads can accommodate 24 or 24.8mm and 28mm thickness units or infilpanels. Glazing to be carried out in strict accordance with SS 6262 and SS 6206 with particular attention being taken to risk areas, which would require safety glass
- The system will also accommodate solid infilpanels to customers own specification and supply

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